

LASER MOBILITY

CONFERENCE DAY 1 - October 7th - Morning

08:00	Registration
09:00	Opening Remarks - Prof. Alessandro Fortunato
09:10	Greetings from Bi-Rex - Prof. Luca Tomesani
09:20	Greetings from AlTeM - Prof. Antonino Squillace
Session 1 - Moderator: Prof. Alessandro Fortunato	
09:30	Klaus Löffler - Precitec - On the way to Battery Production with Zero Defects with the Use of AI and Photonics
10:00	Carolina Magrini - University of Bologna - Lasers4NetZero - Advancing Laser Technologies for Net Zero EV Manufacturing
10:20	Eveline Reinheimer - Porsche - Using Optical Coherence Tomography to Better Detect Defects During Laser Welding of Hairpins
10:40	Coffee Break & Poster Session
Session 2 - Moderator: Prof. Leonardo Caprio	
11:10	Stefano Zarini - Optoprim - From Market Requirements to Disruption: An Overview of Trends in Emobility
11:30	Lukas Mayr - MAXphotonics - From Lab to Road: Innovative Products for a Reliable High Volume Production in E-mobility
11:50	Christo Gavrilov - nLight - Data Driven Process Development, Monitoring and Quality Assurance for E-mobility Laser Welding Applications
12:10	Walter Gensabella - Luxinar - Laser Cutting of Battery Electrodes
12:30	Matteo Colopi - IPG Photonics - Laser Solutions for Superior Performances in E-mobility Welding
12:50	Lunch

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CONFERENCE DAY 1 - October 7th - Afternoon

Session 3 - Moderator: Prof. Alessandro Ascari

14:00	Ralf Nürnberg - BlackBird - Highest Precision, Monitored Quality and Turbo Speed: Laser Welding On The Fly in E-Mobility
14:20	Andre Eltze - Laserline - E-mobility with Diode Lasers: from High Power to High Brilliance
14:40	Richard Steinbrecht - Lessmüller - Optical Coherence Tomography (OCT) as Versatile Sensor for Laser Welding
15:00	Maximilian Schmöller - SBP - Laser Technology and Automation in E-Mobility - The Journey from Concept to Reality

Coffee Break & Poster Session

Session 4 - Moderator: Prof. Michael Zäh

16:00	Jean Pierre Bergmann - Technische Universität Ilmenau - Laser Welding of Aluminum to Copper: a Comparison to other Technologies and an Insight in new Laser-based Approaches
	Dexiang Zha - Univeristy of Bologna - AI-Enhanced Prediction of Welding Temperature Fields: From PINNs to PI-DeepONet
16:40	Dominic Bartels - Friedrich-Alexander-Universität Erlangen-Nürnberg - Influence of Different Laser Wavelengths on the Process Regimes in Laser Welding of Copper
17:00	Alena Gründl - Technische Universität München - Process Strategies for the Laser-Based Surface Treatment of Garnet-Type Ceramics Used in Solid-State Batteries
17:40	Reshad Bakhtari & Sattar Ghasemi - University of Warwick - Dynamic Laser Beam Shaping with Coherent Beam Combining and Real-Time Process Control for Battery Pack Welding
	Matteo Ortolani - Polytechnic of Milan - Monitoring Solutions for Hairpin Welding with Blue/NIR Laser
18:00	Riccardo Pelaccia - University of Modena-Reggio Emilia - Laser-Textured 3D Copper Current Collectors for Enhanced Lithium Metal Battery Performance
18:20	Tine Brezan - University of Ljubljana - Using Physical Modelling to Optimize Camera Based PID Control System for Laser Welding of Copper

Aperitif & Poster Session

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CONFERENCE DAY 2 - October 8th - Morning

08:00	Registration
09:00	Opening Remarks - Prof. Ali Gökhan Demir
Session 1 - Moderator: Prof. Ali Gökhan Demir	
09:10	Giacomo Papotti - Automobili Lamborghini - HV Battery Housing Design for Supersport Car Application
09:30	Flavia Lerra - Ferrari - Ferrari: Laser Welding Technology Application in High-Voltage Battery
09:50	Matteo Dal Corso - Ducati - The Challenge of Electrification for Ducati
10:10	Coffee Break & Poster Session
Session 2 - Moderator: Prof. Michael Schmidt	
10:40	Etienne Caracciolo - Coherent - Powering E-Mobility with Light: Advanced Laser Beam Shaping, Wavelength Selection, Processing Heads, and Sensors
11:00	Matthias Beranek - Trumpf - Fully Adaptive Lasersystems for Maximum First Pass Yields in E-Mobility Manufacturing
11:20	Axel Luft - Scansonic - Highly Productive E-mobility Applications with a Focus on Welding Contacts for Cylindrical Batteries
11:40	Ruben Hartwig - Primes - When Rayleigh Falls Short: New Metrics for Evaluating Industrial Laser Beams
12:00	Vincenzo Abbatiello & Antonio Rossi - EOS & Addtoshape - Design and Production of Axial Flow Electric Motors with PBF Technology
12:20	Filippo Palo - Flow3D - Influence of Laser Beam Shape on Process Stability and Keyhole Porosity in Automotive Laser Welding Applications
12:40	Lunch

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CONFERENCE DAY 2 - October 8th - Afternoon

Session 3 - Moderator: **Dr. Federico Capucci**

14:00 **Round Table** with the Regional Vice-President, end users and Unibo representatives

14:40 **Coffee Break & Poster Session**

Session 4 - Moderator: **Fabian Vietorf**

15:10 Frederik Wolf - **Midel Photonics** - Next-Level Laser Welding in E-Mobility: Enabling Advanced Polymers and Robust Battery Joints through All-Reflective Beam Shaping

15:30 Giulio Borzoni - **IMA EV-TECH** - Development of a Hybrid Blue/NIR Wavelength Solution for Laser Welding of Cu Hairpins

15:50 Giuliano Ellena - **Podium** - Laser Welding in Battery Manufacturing: From Process Development to Industrialization and Rail & Aerospace Regulatory Compliance

16:10 Aki Piironen - **University of Turku** - Challenges of Laser Welding in Electrical Connections with Additive Manufacturing Components

16:30 Florian Hermann & Daniel Weller - **Precitec & ElringKlinger** - Real-Time Process Monitoring of Laser Cleaning to Improve Welding Quality in Battery Cell Contacting Systems

16:50 Carlo Alberto Biffi - **CNR** - Effect of Wobbling in Dissimilar Cu/Al Welding Using High-power Blue Laser on Bead Quality, Microstructure and Mechanical Response

17:10 David Kolb - **Aalen Hochschule** - Innovative Laser-Based Approaches for Enhancing PBF-LB/M of Soft Magnetic Components for Electric Drives

Final Remarks - Prof. Alessandro Fortunato

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